

Maleki-IFS 410

Design floor

Item-No.: 1415

White or colored, self-leveling design floor. Hardens fast and tension-relieved with a layer thickness of 1 – 30 mm.



Technical data

Strength class	CT-C40-F10 according to DIN EN 13813	Mixing ratio	6.0 L per 25 kg powder
Abrasion resistance according to Böhme	A12	Strength	Compressive strength approx. 40 N/mm ² Flexural strength approx. 10 N/mm ²
Processing temperature	Min. +5 °C, max. +35 °C	Processing time at 20°C	approx. 35 min
Application thickness	1 – 30 mm Ground depressions up to 40 mm	Consumption	approx. 1.8 kg / m ² and mm layer thickness
Loadability	Curing at 20°C after 4 hours	Density	Bulk density approx. 1.1 kg/dm ³ Fresh mortar density approx. 2.0 kg/dm ³
Walkable / Ready for covering			
Light load	1 day		
Fully loadable	4 days		

Properties

- Eco-Binder technology
- environmentally friendly
- mineral
- very low emission EC 1^{PLUS} R
- decorative white/colored surface
- fast curing and tension-relieved
- high flowability
- high abrasion resistance
- easy application
- also processible by machine

Range of usage

- for indoor use
- for revision of cementitious substrates
- applicable in layer thicknesses of 1 – 30 mm, partially up to 40 mm
- for larger areas a layer thickness of approx. 3 – 5 mm is recommended

Preparation of substrate

Prior to coating, ensure that the surface is stable and has sufficient surface tensile strength. The surface should also be ready for coating, dry or matt damp, clean and free from all kinds of debris. Mechanical surface preparation e.g. shot-blasting is recommended. Due to roughening the surface, the adhesion for the subsequent layer can be improved. Deeper ruptures must be filled with Maleki-VM 530. The surface should

be permanently vibration-free and crack-free. Already existing cracks must be repaired professionally. The adhesive strength of the substrate must be at least 1.5 N/mm². The substrate has to be dry for priming, and dried for 2 hours after priming with Maleki-TG 110. By priming the surface, the absorbency of the substrate is adjusted. This avoids the rising of air bubbles during the subsequent coating. In order to guarantee this on critical undergrounds, a test area of 1m² should be created. Apply a further layer of primer if necessary. The coating work on the primer has to be finished within 6 hours. Please refer to the technical data sheet of Maleki-TG 110 for more information. The edge joint must be prepared with a suitable expansion strip. Thereby attention must be paid to a clean adhesion to avoid material flowing below or behind the expansion strip. Expansion joints must be adopted. After finishing all coating works, all joints have to be filled with a permanently elastic compound. Transitions and closing edges should be protected against over- flow by installing end rails. For coatings on tiled floors the surface has to be pre-leveled with Maleki-IFS 410. For this purpose, Maleki-IFS 410 is applied by a toothed spatula or a screed rake. The layer thickness above the tile surface should be at least 1 mm. The joint profile has to be fully covered. After curing time of approximately 6 hours the surface can be primed with Maleki-TG 110. The application of the primer with all respective waiting times has to be handled according to the normal substrate preparation. Due to the application on tiled floors attention should be paid to a crack-free underground. Loose tiles and tiles over cavities must be removed. For simultaneous work on various substrates with changing absorbencies the surface has to be pre-leveled to maintain a uniform coloring of the mortar. For this purpose, Maleki-IFS 410 is applied by a toothed spatula or a screed rake on the primed surface. The layer thickness should

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be 1 mm above floor level. All further procedures for application of the actual coating are done according to the coating of tiled floors.

Mixing and application

Unpigmented mortar

Mix the material by using a mixing machine. First, add 6.0 liters of water per 25 kg powder material into the mixing container. Then, pour Maleki-IFS 410 inside while stirring. For applications with a hand-held mixer the Collomix mixing paddle DLX 152 HF is recommended. By using the respective mixing paddle a proper thread adapter has to be used if necessary. For mixing of partial quantities in smaller containers the mixing paddle DLX 90 S for drilling machines is recommended. The material has to be mixed intensely for 2 minutes, left to set for 2 minutes, and then mixed again for 1 more minute. Single mixing batches must be mixed fast and uniform. The material has to be poured out seamlessly within the workability time. With manual processing an aeration time of up to 5 minutes has to be maintained between the end of the mixing time and application of the material. This minimizes rising of air bubbles within the poured material. After mixing, apply Maleki-IFS 410 onto the primed surface and distribute it with a pin leveler to the intended thickness. In order to avoid processing marks in the fresh surface use a surface scraper to smoothen the surface. For optimal leveling of the fresh mortar and to maintain the flatness tolerances according to DIN 18202 it is recommended to use a layer thickness of approximately 3 – 5 mm for larger areas. Thereby the required layer thickness depends on the surface quality of the substrate which has to be coated. The coating has to be protected from too quick drying (solar radiation, draft) for the 1st 24 hours. Do not cover the finished surface with foils or other materials.

Pigmented mortar

The respective pigment is added to the mixing water in the desired dosage (see table below). The pigment has to be mixed intensively for 1 minute. In case of single colored floors all further steps are carried out as described above. At this point do not use a conventional trowel to maintain a uniform surface. For floors with two or more colors conventional tools (Screed rake, spiked roller, etc.) should not be used due to the possible influence on the design concept. Without using these tools, the fresh mortar has to be distributed with a suitable trowel or a surface scraper. An aeration time of up to 5 minutes has to be maintained between the end of the mixing time and application of the material.

By using liquid pigment preparations the used amount of water can be reduced down to 5.5 L to ensure a uniform color distribution. For a more cloudy finish (not possible with all pigments) use the standard amount of water as stated in the table.

Prior to application of the mortar the coloring and the desired visual appearance should be checked on a separate test area. The water amount has to be adjusted accordingly. It is recommended to use Maleki-Pigments for application of IFS-products. For other pigments and preparations no certain appearance or quality can be guaranteed. The usability of each pigment and the suitability for the desired finish have to be clarified with the customer service in advance.

Pigment	Max. dosage per 25 kg powder
Maleki liquid pigments (black)	80 g
Maleki liquid pigments (other colors)	500 g
Maleki powder pigments (black)	150 g
Other pigments (Oxide basis)	500 g

Application on larger areas

It is recommended to use bigger mixing devices or mixing pumps for larger areas:

- > 50 m²: Mega Hippo self-leveling compound mixer by Portamix
- > 300 m²: Continuous mixing pump duo-mix 2000 by m-tec or comparable mixing system.

For more information about the listed machines and the respective application please refer to the current Lithokor installation manual for design floors.

Tools and cleaning

Hand-held mixer or mixing device, stirrer, trowel, pin leveler, surface scraper and spiked shoes.

All equipment should be washed clean and dried before and after application

Post-processing and coating protection

To achieve a higher abrasion resistance or chemical resistance we recommend sealing the surface with Maleki-VS 930 after 24 hours of drying. Please refer to technical data sheet of Maleki-VS 930 for more information.

Heated floor constructions

For applications on heated floor constructions the underfloor heating system must be downregulated to approx. 20°C at least 3 days before application. 48 hours after application the flow temperature can be increased stepwise to the desired value (increase of 5°C per day).

Packaging and shelf-life

25 kg paper bag

Original packing is storable for 12 months in dry and controlled temperate areas (not below 0 °C, recommended 10 – 25 °C). Reseal opened containers immediately and use within a very short time.

Safety notes

There is no mandatory hazard labeling for Maleki-IFS 410. Avoid inhaling dust when opening packaging. Protect skin and eyes during the mixing process. Please refer to the Material Safety Data Sheet which can be requested on www.malekigmbh.com for further information on safety during transportation, storage, handling and disposal. Follow instructions on the packaging.

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Notes

Some minor color differences are inevitable due to different production batches. This should be taken into account while performing work. It is necessary to work on designated sections with the same batch (see label) if a uniform color is desired. Due to different water addition during application or changing working techniques light color shading in the coating surface can occur. Please take note that this coating is a mineral product. Product colors are not fully conformed to the RAL-Map and therefore they should only be seen as estimated classifications.

The content of this technical data sheet corresponds to the latest development and our applications experience. All information is based on ideal conditions and therefore does not apply for every application purpose. Due to different materials, substrates and different actual site conditions no warranty is given for the customer's application. In particular, we assume no liability based on this information or any verbal statements. The only exception is when we can be blamed for the case of intent or gross negligence. In that case the customer has to prove that he has transmitted all required information completely and in a timely manner for a proper and promising evaluation by Maleki GmbH. Any further details regarding the application of our products have to be confirmed in writing by Maleki GmbH. The customer must test the product's suitability for the intended application and purpose. We reserve the right to change the product specifications due to the ongoing development. Apart from that our general terms and conditions are valid. This data sheet supersedes all earlier technical data on this product. The technical data sheet can be requested on www.malekigmbh.com.



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No. 1415 EN

EN 13813

EN 13813 CT-C40-F10-A12

White or colored, self-leveling design floor.
Hardens fast and tension-relieved with a
layer thickness of 1 – 30 mm.

Fire behavior	A1
Compressive strength	C40
Flexural strength	F10
Release of corrosive substances	CT