

## Maleki-FEC 370

### Fine flowing screed

Item-No.: 1429

Self-leveling, fine flowing screed. Hardens tension-relieved with a layer thickness of 5 – 70 mm.



### Technical data

<b>Product type</b>	CT-C40-F7 according to DIN EN 13813	<b>Mixing ratio</b>	4.4 – 4.5 l water per 25 kg powder
<b>Grain size</b>	0 – 2 mm	<b>Strength</b>	Compressive strength Flexural strength
<b>Processing temperature</b>	Min. +2 °C, max. +35 °C	<b>Processing time at 20°C</b>	approx. 30 min
<b>Application thickness</b>	Bonded screed On insulation layer On separating layer	<b>Consumption</b>	approx. 1.7 kg / m <sup>2</sup> and mm layer thickness
<b>Loadability</b>	Curing at 20°C after 4 hours	<b>Density</b>	Bulk density Fresh mortar density
	Walkable / Ready for covering Light load Fully loadable		approx. 1.3 kg/dm <sup>3</sup> approx. 2.0 kg/dm <sup>3</sup>
	5 – 70 mm 25 – 70 mm 20 – 70 mm		
	1 day 4 days		

### Properties

- Eco-Binder technology
- environmentally friendly
- mineral
- very low emission EMICODE EC 1<sup>PLUS</sup>
- fast curing and tension-relieved
- flowable
- easy application
- also processible by machine

### Range of usage

- for indoor and outdoor use
- used to smoothen rough and uneven concrete and screed surfaces
- installation of heated and unheated screed constructions
- installation of floating screeds, screeds on separating layers and bonded screeds
- walkable and ready for covering at an early stage
- applicable in layer thicknesses of 5 – 70 mm

### Product systems

- Industrial Flooring System
- Lithokor Design floor
- Acid protection
- General use: Substrate preparation for Maleki products

### Substrates

- Concrete
- Cement and calcium sulfate-based screed, heated and non-heated
- Asphalt screed
- Magnesia screed
- Dry screed

### Preparation of substrate

#### General information

The edge joint must be prepared with a suitable expansion strip. Thereby attention must be paid to a clean adhesion to avoid material flowing below or behind the expansion strip. Expansion joints must be adopted. After finishing all coating works, all joints have to be filled with a permanently elastic compound. Transitions and closing edges should be protected against over-flow by installing end rails.

#### Bonded screed

Prior to coating, ensure that the surface is stable and has sufficient surface tensile strength. The surface should also be ready for coating, dry or matt damp, clean and free from all kinds of debris. Mechanical surface preparation e.g. shot-blasting is recommended. Due to roughening the surface, the adhesion for the subsequent layer can be improved.

Already existing cracks must be repaired professionally. Crack patterns with a crack depth and width up to a maximum of 5

mm can be covered with Maleki-FS 440. Cracks over 5 mm width and depth and deep ruptures must be filled with Maleki-VM 530. In general, only crack patterns that are no longer subject to movement can be filled force-locked with the products mentioned.

The surface should be permanently vibration-free and crack-free. Therefore, new concrete or screed should have a minimum age of 28 days. The adhesive strength of the substrate must be at least 1.5 N/mm<sup>2</sup>.

The substrate has to be dried for 2 hours after priming with Maleki-TG 110. By priming the surface, the absorbency of the substrate is adjusted. This avoids rising of air bubbles during the subsequent coating. In order to guarantee this on critical undergrounds, a test area of 1m<sup>2</sup> should be created. Apply a further layer of primer if necessary. The coating work on the primer has to be finished within 6 hours. Please refer to the technical data sheet of Maleki-TG 110 for more information.

### Screed on insulation / separating layers

The insulation boards must be laid professionally, with offset joints and without cavities. The insulation boards used must be suitable for use as floor or screed insulation and for the selected floor structure. The insulation layer must be covered with a suitable separating layer (PE foil). The foil should be laid and glued with an overlap of 10 cm without folds. The foil is then also glued to the edge insulation strip to prevent the fresh mortar from running behind.

### Heated screed

For heated screed constructions, the respective underfloor heating system must be installed professionally and be suitable for the intended use. A leakage test of the entire system must be carried out before starting the screed work.

## Mixing and application

### General information

Do not use special screed additives or other binders for mixing. The coating has to be protected from too quick drying (solar radiation, draft), frost and rain for the 1<sup>st</sup> 24 hours. Do not cover the finished surface with foils or other materials.

### Manual mixing

For small areas or for thin-layer applications, Maleki-FEC 370 can also be mixed manually.

Mix the material by using a mixing machine. First, add 4.4 – 4.5 liters of water per 25 kg powder material into the mixing container. Then, pour Maleki-FEC 370 inside while stirring. For manual applications the hand-held mixer BSM 2882 by Baier Tools and the Collomix mixing paddle DLX 152 HF are recommended. By using the respective mixing paddle, a proper thread adapter must be used. For mixing of partial quantities in smaller containers the mixing paddle DLX 90 S for drilling machines is recommended. The material has to be mixed intensely for 2 minutes, left to set for 2 minutes, and then mixed again for 1 more minute. Single mixing batches must be mixed fast and uniform. The material has to be poured out seamlessly within the workability time. With manual processing an aeration time of up to 5 minutes has to be maintained between the end of the mixing time and application of the

material. This minimizes rising of air bubbles within the poured material.

After mixing, apply Maleki-FEC 370 onto the respective surface and distribute the material with a suitable rake to the intended thickness. Thereby the required layer thickness depends on the surface quality of the substrate which has to be coated.

The fresh surface is finished directly with a dapple bar suitable for the respective room. If the layer thickness is below the tube diameter of the respective dapple bar, the surface can also be finished with a surface scraper. Therefore, the mortar surface is also processed with short dipping movements. In case of applications on separating layers or on underfloor heating systems, the use of pin levelers or toothed scrapers should be avoided.

### Machine processing – medium sized areas

Mix the material by using a commercial compulsory mixer. It is recommended to use the mixer WM Jetmix 125/180 by Werner Mader GmbH.

First, add the required amount of water of 4.4 – 4.5 L per 25 kg powder material into the mixing container. Then, add Maleki-FEC 370. Add the required amount of powder stepwise to avoid formation of lumps. After adding all components, the fresh mortar is mixed intensely for at least 3 minutes until the material has reached the desired consistency. At the beginning of the mixing process the mortar is creamier than at the end of the recommended mixing time. To avoid overdosing of mixing water, additional amounts of water should only be added at the end of the mixing process. Should it be necessary to add water, the fresh mortar must be mixed for a further minute.

After mixing the mortar has to be poured out seamlessly. Distribute the material with a suitable trowel or rake to the intended thickness. It is recommended to use the mortar pump WM Variojet FU by Werner Mader GmbH for larger areas. For this purpose, the pump is operated in the standard version with the KP 20 feed screw.

The selection and preparation of all necessary accessories should be coordinated with the manufacturer. The suitability of other mortar pumps and the adjustment in accordance with the used mixing system must be checked prior to application.

### Machine processing – large areas

It is recommended to use bigger mixing devices or mixing pumps for larger areas:

- > 300 m<sup>2</sup>: Continuous mixing pump duo-mix 2000 by m-tec or comparable machine with dual mixing system.

For an even better result, a separate mixing and conveying system is recommended (mixer D20 and pump P20 from m-tec).

## Tools and cleaning

Hand-held mixer or mixing device, stirrer, compulsory mixer, trowel, pin leveler, and suitable footwear.

All equipment should be washed clean and dried before and after application.

## Covering with subsequent coatings

When used as a levelling layer without further treatment of the surface, a final topcoat must always be applied afterwards.

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For subsequent covering of Maleki-FEC 370 the dried mortar must be ready for covering. For laying of ceramic coverings, a residual moisture of  $\leq 2.0$  CM-% (unheated) or a residual moisture of  $\leq 1.8$  CM-% (heated) must be achieved. For laying of vapor-proof or moisture-sensitive coverings (e.g. Parquet, PVC, etc.) a residual moisture of  $\leq 3.0$  CM-% must be achieved. The respective residual moisture must be determined using the CM method.

For subsequent coating with products of the Maleki-IFS line the mortar has to cure at least 24 hours before the substrate can be primed with Maleki-TG 110.

All stated waiting times depend on the respective ambient conditions and the application thickness. The following conditions can lead to an extension of the stated waiting times:

- Low temperatures, especially below 10°C
- Permanently high relative humidity

## Use as a wear layer

For the use of Maleki-FEC 370 as a basic final coat for light to medium loads, a suitable surface protection system must be applied 24 hours after application. For this, the surface must be completely impregnated or sealed. To achieve a higher abrasion resistance or chemical resistance we recommend a combined application of Maleki-DW 100 and Maleki-LL 100. For a complete sealing we recommend the use of Maleki-VS 930. Please refer to the respective data sheets for more information.

## Heated floor constructions

For applications on heated floor constructions the underfloor heating system must be downregulated to approx. 20°C at least 3 days before application. 48 hours after application the flow temperature can be increased stepwise to the desired value (increase of 5°C per day). This information only applies for Maleki-FEC 370. For the subsequent laying of other coverings on the screed, please refer to the respective manufacturer instructions.

## Packaging and shelf-life

25 kg paper bag

For larger quantities from approx. 24 tons, the material can also be delivered in bag bags. The desired form of delivery must be clarified in advance with the customer service.

Original packing is storable for 12 months in dry and controlled temperate areas (not below 0 °C, recommended 10 – 25 °C). Reseal opened containers immediately and use within a very short time.

## Associated products

Maleki-VM 530	Item-No. 1442
Maleki-FS 440	Item-No. 1413
Maleki-FEC 370	Item-No. 1429
Maleki-TG 110	Item-No. 1110

## Safety notes

There is no mandatory hazard labeling for Maleki-FEC 370. Avoid inhaling dust when opening packaging. Protect skin and eyes during the mixing process.

Please refer to the Material Safety Data Sheet which can be requested on [www.malekigmbh.com](http://www.malekigmbh.com) for further information on safety during transportation, storage, handling and disposal. Follow instructions on the packaging.

## Relevant regulations and fact sheets

When applying Maleki-FEC 370 and subsequently reworking it with other coverings, the following regulations and fact sheets must generally be observed, unless otherwise specified in this technical data sheet:

### General

#### DIN 18202:2019-07

Tolerances in building construction – Buildings

#### DIN EN 13318:2000-12

Screed material and floor screeds – Definitions

#### DIN EN 13813: 2003-01

Screed material and floor screed – Screed materials – Properties and requirements

#### BEB-Work and information sheet 8.1

Assessing and preparing substrates in old and new buildings.

#### TKB-Technical Briefing Note 8

Assessing and preparing substrates for flooring and parquet work.

#### TKB-Technical Briefing Note 14

Rapid screeds and cement screeds with screed additives.

#### VDPM data sheet: Cement flow screed

#### Maleki data sheets

System Installation Manual – Maleki-Industrial Flooring System

## Notes

Ensure constant water addition during application to maintain a uniform product quality.

The content of this technical data sheet corresponds to the latest development and our applications experience. All information is based on ideal conditions and therefore does not apply for every application purpose. Due to different materials, substrates and different actual site conditions no warranty is given for the customer's application. In particular, we assume no liability based on this information or any verbal statements. The only exception is when we can be blamed for the case of intent or gross negligence. In that case the customer has to prove that he has transmitted all required information completely and in a timely manner for a proper and promising evaluation by Maleki GmbH. Any further details regarding the application of our products have to be confirmed in writing by Maleki GmbH. The customer must test the product's suitability for the intended application and purpose. We reserve the right to change the product specifications due to the ongoing development. Apart from that our general terms and conditions are valid. This data sheet supersedes all earlier technical data on this product. The technical data sheet can be requested on [www.malekigmbh.com](http://www.malekigmbh.com).

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No. 1429 EN

**EN 13813**

**EN 13813 CT-C40-F7**

Self-leveling, fine flow screed. Hardens  
tension-relieved with a layer thickness of  
5 – 70 mm.

Fire behavior	A1
Compressive strength	C40
Flexural strength	F7
Release of corrosive substances	CT